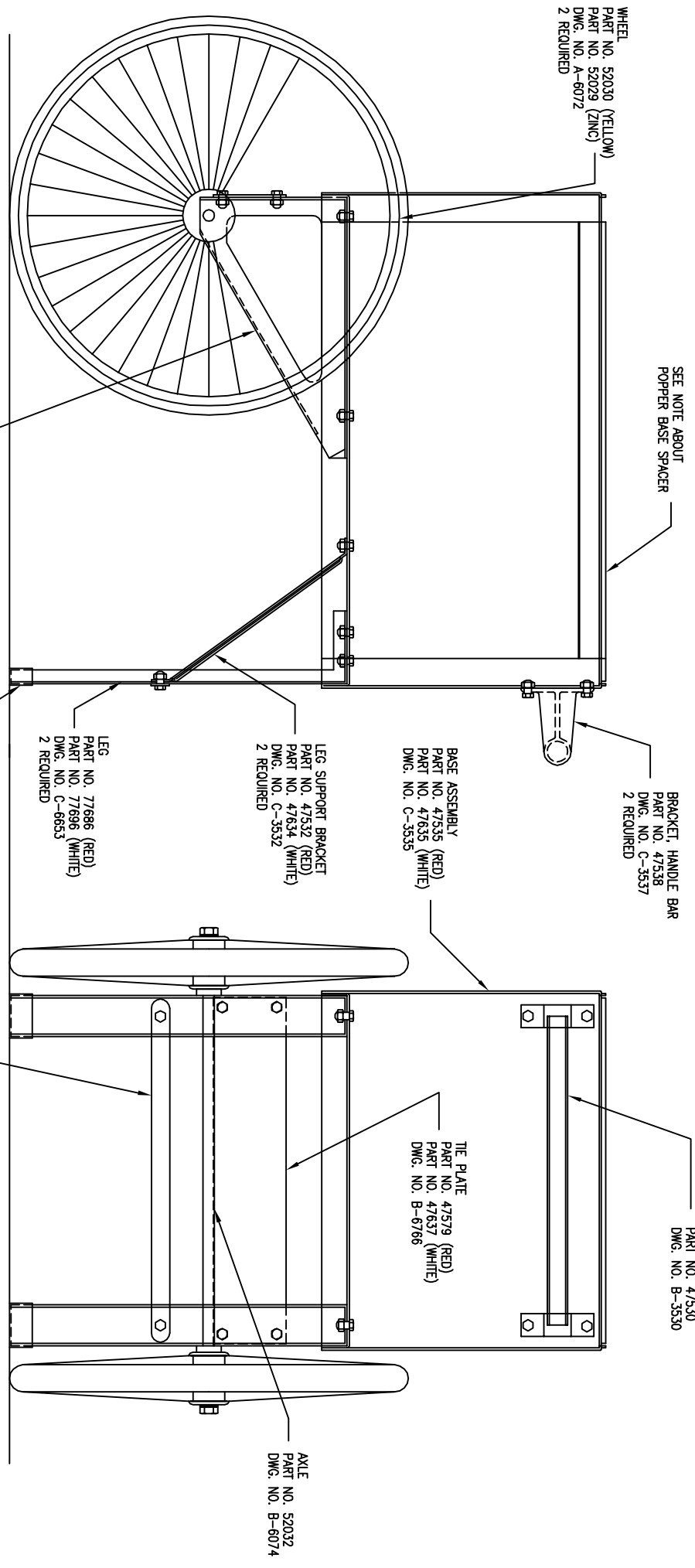


ASSEMBLY INSTRUCTIONS

1. TURN BASE UPSIDE DOWN
2. PLACE AXLE BETWEEN AXLE MOUNT BRACKETS AND FASTEN BRACKETS TO BASE USING (4) BOLTS, LOCKWASHERS AND NUTS PROVIDED. (USING A SHARP KNIFE OR FILE CLEAN PAINT FROM INSIDE AXLE HOLE BEFORE INSTALLING AXLE. BOLT HEADS TO BE INSIDE BASE)
3. FASTEN LEGS TO BASE USING (4) BOLTS, LOCKWASHERS, AND NUTS PROVIDED. DO NOT TIGHTEN THE NUTS SECURELY AT THIS TIME.
4. MOUNT TWO LEG SUPPORT BRACKETS TO BASE. (DO NOT TIGHTEN THE NUTS SECURELY AT THIS TIME)
5. BOLT THE PLATE TO AXLE MOUNT BRACKETS, AND THE STRIP TO EACH LEG USING (6) BOLTS, LOCKWASHERS, AND NUTS PROVIDED.
6. TIGHTEN ALL NUTS SECURELY AT THIS TIME.
7. PLACE A WHEEL ON EACH END OF AXLE. USE 1/2-20 OR 5/8 -18 HEX NUT TO HOLD WHEEL ONTO AXLE.
8. TURN CART RIGHT SIDE UP.
9. FASTEN HANDLE BAR BRACKETS AND HANDLE TO BASE USING BOLTS AND NUTS PROVIDED. (HANDLE MUST BE IN PLACE BEFORE LAST BRACKET IS BOLTED IN PLACE.)



MODEL NUMBER	CART COLOR
2015	RED
2015W	WHITE
2015SF	FROSTED P/C
2015SK	SMOKONE

REVISIONS		
LET	DESCRIPTION	DATE BY CAD
A		

WHEEL  
PART NO. 52030 (YELLOW)  
PART NO. 52029 (ZINC)  
DWG. NO. A-6072  
2 REQUIRED

AXLE MOUNT BRACKETS  
(FRONT) PART NO. 54063 (RED)  
(FRONT) PART NO. 54065 (WHITE)  
(REAR) PART NO. 54064 (RED)  
(REAR) PART NO. 54066 (WHITE)  
DWG. NO. C-6070

SEE NOTE ABOUT  
POPPER BASE SPACER

BRACKET, HANDLE BAR  
PART NO. 47538  
DWG. NO. C-3537  
2 REQUIRED

BASE ASSEMBLY  
PART NO. 47535 (RED)  
PART NO. 47635 (WHITE)  
DWG. NO. C-3535

LEG SUPPORT BRACKET  
PART NO. 47532 (RED)  
PART NO. 47634 (WHITE)  
DWG. NO. C-3532  
2 REQUIRED

LEG  
PART NO. 77686 (RED)  
PART NO. 77696 (WHITE)  
DWG. NO. C-6653  
2 REQUIRED

LEG CAP  
PART NO. 77706  
DWG. NO. A-7871  
2 REQUIRED

HANDLE BAR  
PART NO. 47530  
DWG. NO. B-3530

TIE PLATE  
PART NO. 47579 (RED)  
PART NO. 47637 (WHITE)  
DWG. NO. B-6766

AXLE  
PART NO. 52032  
DWG. NO. B-6074

LEG TIE STRIP  
PART NO. 47537 (RED)  
PART NO. 47631 (WHITE)  
DWG. NO. B-3536

ASSEMBLY INSTRUCTIONS

used on **28 X 20 TWO WHEEL CART**

DATE	BY	SCALE	DO NOT SCALE DRAWING